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Page 18 User notes DEUTZ engines 3.3 Operation manual and workshop 3.4 Job cards manual The job cards are divided in the workshop manual into "W" and "I" job cards. To structure the information to suit the user, the The "W" job card documents standard repairs on the service documentation is divided into operation engine and/or its components.

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Page 65: Engine Cleaning Service and Maintenance 6.8 Engine Cleaning 6.8.1 Engine Cleaning Preparation Switch off the engine. Remove engine covers and cooling air hood. Replace them after cleaning and before the test run. Cover electrical / electronic components / con- nections (eg. generator, starter, governor, sole- noid).

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